



Indian Register of Shipping

WELDER'S QUALIFICATION TEST CERTIFICATE

TEST PARTICULARS

Certificate No. MDR-A0047

Designation	Welder
Code/Testing Standard	AWS A 5.1
Registration No.	AME 14358
Identification of Test Pieces	
Employer	AMET UNIVERSITY
Welder's Name and Identification	VIGNESH COIMBATORE SUBA SIVAKUMAR
Date and Place of Birth	31/07/1996, TAMILNADU

	Weld test details	Range of Approval	Supplementary Remarks
Welding process	111	111	Transfer Mode : Type of Current and Polarity : DC Leftward/Rightward Welding: Rightward
Filler metal: Group	FM1	FM1	Photo (if Required)
Type	B	A,RA,RB,RC,RR,R,B	
Designation	E 7018		
Parent metal group(S)	1.1		
Plate(P) or Pipe (T)	P	P	
Welding Position	HL-045	PA,PC,PE,PF,PH,HL-045	
Outside pipe diameter(mm)	NA	NA	Code/Testing Standard(s) AWS A5.1
Test Piece thickness(mm)	12mm	=> 3.0 mm	
Joint Type	BW	BW	WPS No.MDR16X136
Single/double sided Welding	Ss	Ss	Supplementary fillet Weld test: Yes/No
Gouging/backing	Without	Without	
Shielding/backing gas(ses)	NA	NA	Welding carried out, place: AMET University, Kanathur, Chennai Date: 28.02.2018
Layer technique for fillet welding.	Multi Layer	Multi Layer	

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WELDER'S QUALIFICATION TEST CERTIFICATE

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Certificate No. MDR-A0032

Designation	Welder
Code/Testing Standard	AWS A 5.1
Registration No.	AME 15018
Identification of Test Pieces	
Employer	AMET UNIVERSITY
Welder's Name and Identification	ANANDAKRISHNAN.P
Date and Place of Birth`	20-MAY-1996, KERALA

	Weld test details	Range of Approval	Supplementary Remarks
Welding process	111	111	Transfer Mode : Type of Current and Polarity : DC Leftward/Rightward Welding: Rightward
Filler metal: Group	FM1	FM1	Photo (if Required)
Type	B	A,RA,RB,RC,RR,R,B	
Designation	E 7018		
Parent metal group(S)	1.1		
Plate(P) or Pipe (T)	P	P	
Welding Position	HL-045	PA,PC,PE,PF,PH,HL-045	Code/Testing Standard(s) AWS A5.1
Outside pipe diameter(mm)	NA	NA	
Test Piece thickness(mm)	12mm	=> 3.0 mm	
Joint Type	BW	BW	
Single/double sided Welding	Ss	Ss	
Gouging/backing	Without	Without	Welding carried out, place: AMET University, Kanathur, Chennai Date: 07.05.19
Shielding/backing gas(ses)	NA	NA	
Layer technique for fillet welding.	Multi Layer	Multi Layer	

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TEST PARTICULARS

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Welder's Name and Identification	ANANDAKRISHNAN.P
Date and Place of Birth`	20-MAY-1996, KERALA

	Weld test details	Range of Approval	Supplementary Remarks
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